ABSTRACT OF THE DISCLOSURE

The amount of moiré in halftone printed images is reduced using unique moiré intensity functions and moiré vectors in a halftoner. In various embodiments, moiré phase angle zones are determined over the full field of an image and high addressability units in the full-field moiré phase angle zones of the image are adjusted, including in an iterative manner, until they significantly reduce the moire. A useful relationship between halftoner memory locations and moiré phase angle zones in a full field image is determined. The moiré that occurs in a halftone image is quantified and moiré compensation values obtained are then used to generate an inverse moire amount which is used to compensate for the moiré.